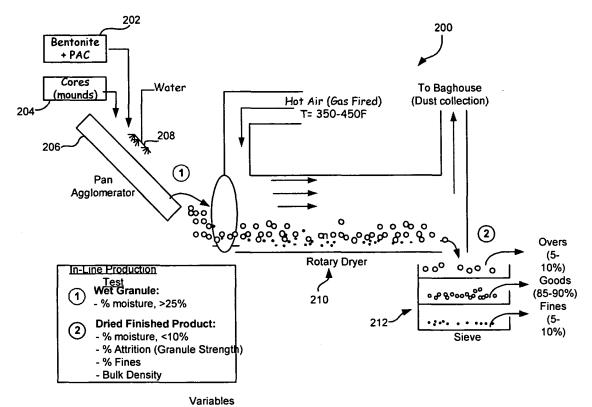


FIG. 1



@ Pan: Pan speed, % moisture, Solids Throughput, Angle@ Dryer: Dryer Temp, Speed, Air Flow

FIG. 2

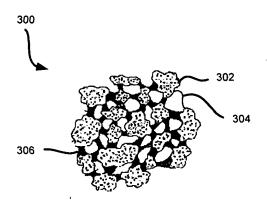


FIG. 3



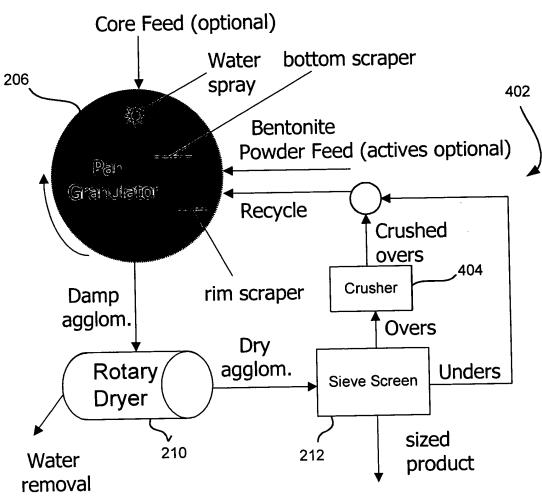


FIG. 04

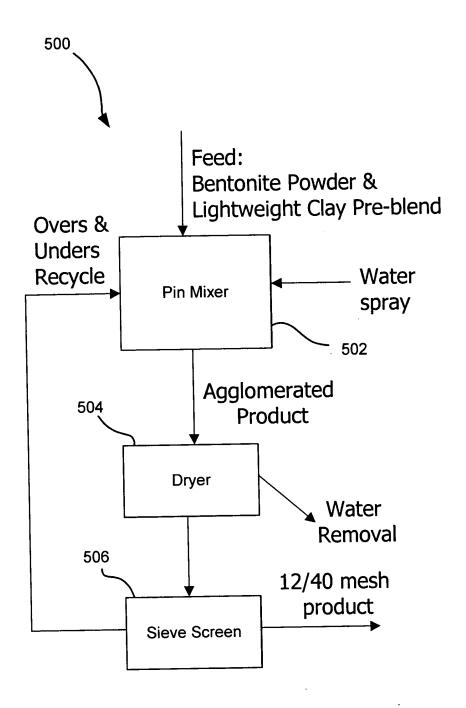


FIG. 5

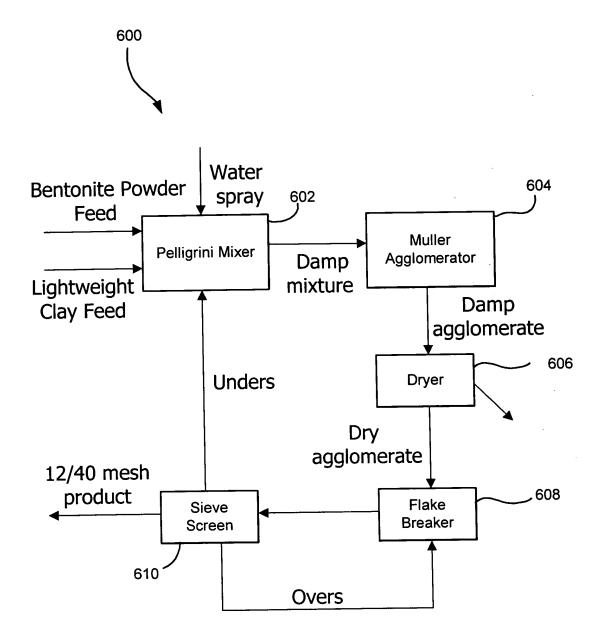


FIG. 6

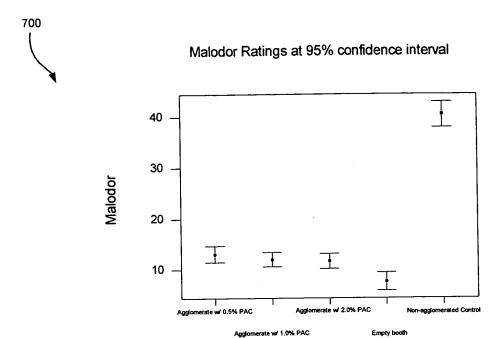


FIG. 7

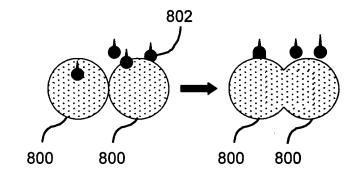


FIG. 8

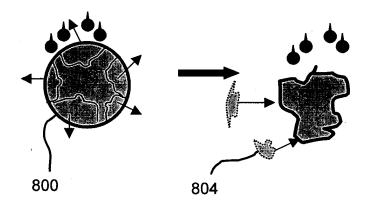


FIG. 9